

CERTIFICATE

Conformity of the Factory Production Control

2451-CPR-EN1090-2014.0798.004

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 9 March 2011 (the Construction Products Regulation or CPR), this certificate applies to the following construction product:

Construction product Structural components and kits for steel structures

to EXC4 according to EN 1090-2

Intended use for load-bearing structures in all types of buildings

CE - marking method ZA.3.2 to ZA.3.5 acc. to EN 1090-1:2009+A1:2011

produced by or for

Manufacturer VL Staal a/s

> Storstrømsvej 1 6715 Esbjerg N DENMARK

Manufacturing plant Production facility of the manufacturer

VL Staal a/s Storstrømsvei 1 6715 Esbjerg N DENMARK

Confirmation

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the harmonised standard

EN 1090-1:2009+A1:2011

under system 2+ are applied, and that the factory production control fulfills all the prescribed requirements

stated therein.

Date of first issue 18.08.2014

Next

Surveillance audit 17.08.2021

Period of validity This certificate will remain valid as long as the test methods

and/or the factory production control requirements included in the harmonised standard used to assess the performance of the declared characteristics do not change, and the product and the manufacturing conditions in the plant are not modified significantly.

Remarks see reverse

Place and date of issue

Düsseldorf, 10.09.2018

Klotzki

Dipl.-Ing. Gurschke Head of certification body





Welding Certificate

1090-2.00160.GSIDu.2014.004

in accordance with EN 1090-1, table B.1, its hereby declared:

The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer

VL Staal a/s

Storstromsvej 1 6715 Esbjerg N DENMARK

Technical specification

EN 1090-2:2008+A1:2011

Execution class(es)

EXC4 according to EN 1090-2

Welding Process(es)
(Reference no. acc. to DIN EN ISO 4063)

111, 121, 135 (partly mechanized), 136, 138, 141

Material Group

1.1, 1.2, 1.4

according to CEN ISO/TR 15608 and EN 1090-2, table 2 and 3

10.1, 8.1

according to CEN ISO/TR 15608 and EN 1090-2, table 4

Responsible Welding Coordinator

(Title, Surname, Name, Qualification, Date of birth) M.Sc. Martin Larsen Juhl, IWE

Substitute

(Title, Surname, Name, Qualification, Date of birth)

Confirmation

All provisions concerning welding as described in the above mentioned

technical specification(s) were applied.

Validity start

17.07.2014

Period of validity

17.08.2021

Remarks

Place and date of issue

Duisburg, 10.09.2018 Klotzki/RW

Dipl.-Ing. Poleski
Deputy head of certification
office

born on: 19.03.1980